



# | Industrial 5G | With Siemens

Hva skal til for att 5G er klart for Industrien

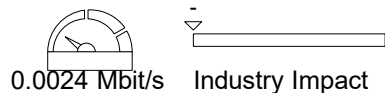
# The evolution of cellular networks in Industry – from the first commercial network to the network of the future

## 1G

**Released:** 1979

**Standards:**  
NMT, AMPS & TACS

**Capabilities:**  
Analog voice



No impact on industrial applications

## 2G

**Released:** 1991

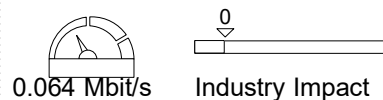
**Standards:**  
GSM & CDMA

**Capabilities:**

- Digital voice
- Encrypted communication
- Limited roaming
- SMS & MMS

**Extensions:**

- GPRS (2.5G)
- CDMA2000 (2.5G)
- EDGE (2.75G)



- Remote control/Telecontrol
- Text messages from and to remote machines

## 3G

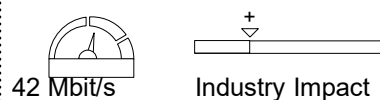
**Released:** 2002

**Standards:**  
UMTS & EV-DO

**Capabilities:**

- Mobile broadband
- Locating services
- Multimedia streaming
- Seamless global roaming

**Extensions:**  
HSPA+ (3.5G)



- Video monitoring
- Remote Access to machines (e.g. for teleservice)
- Remote Condition Monitoring

## 4G

**Released:** 2009

**Standards:** LTE

**Capabilities:**

- High Speed mobile Internet
- IP-based packet switching
- HD multimedia streaming
- Seamless global roaming

**Extensions:**  
Feature extension through new category/releases



- Mobile service Technicians
- Service via smart phone
- Wireless Backhaul

## 5G

**Released:** 2019

**Standards:** 5G

**Capabilities:**

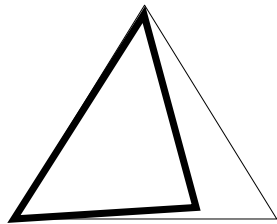
- Private networks (local use frequency)
- (l)IoT Ready
- Massive Machine-Type communication
- Ultra-low-latency
- Ultra-high reliability
- Millimeter wave support

**Extensions:**  
Feature extension through new categories/releases



- Autonomous Logistics
- Autonomous Machines
- Assisted Work
- Wireless Backhaul
- Edge Computing
- Mobile Equipment

# 5G addresses 3 application scenarios, but there is no “one-fits-all” scenario for everything

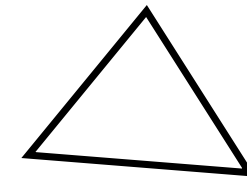


**Public Profile**  
(Mobile Network Operator)

## Enhanced Mobile Broadband (eMBB)

- High data rates for data driven applications
- Wide spectrum range
- Wide area of application

Release 15

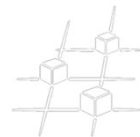


**Industrial Profile**  
(Industrie 4.0 Factory)

## Massive Machine-Type Communication (mMTC)

- Scalable connectivity
- Wide Area Coverage
- Deep indoor penetration

Release 17/18



**5G**

Number  
Of devices

Latency /  
Reliability

Data-  
rate

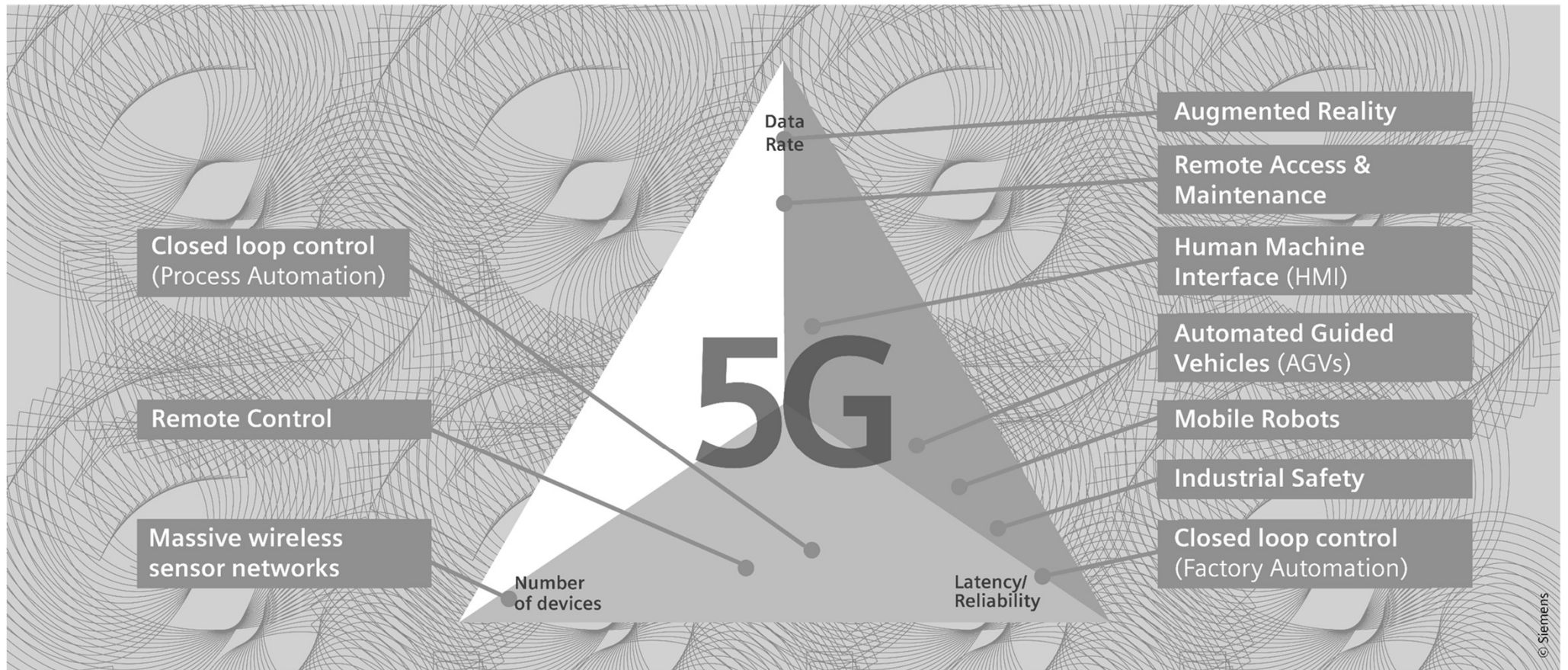
## Ultra-Reliable Low-Latency Communication (URLLC)

- Ultra-reliable for mission critical applications
- Low latency for real-time applications
- Suitable for industrial control

Release 16/17



# Industrial 5G. Use it right.



# Industrial 5G. Which infrastructure is right for your application?

## Public deployment

- Flexibility:** Very limited, depends on provider
- Privacy:** Insufficient w/o additional precaution
- Latency:** Cannot be guaranteed
- Network:** Depends on implementation of provider

## Semi public deployment

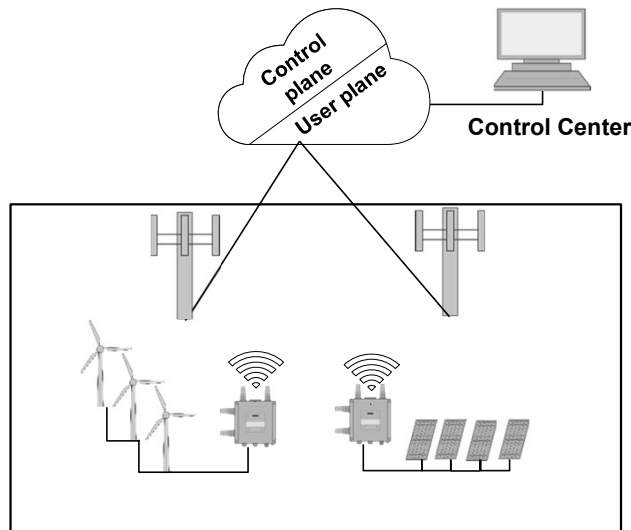
- Flexibility:** Limited, depends on provider
- Privacy:** UEs are authenticated in the public MNO
- Latency:** Best effort
- Network:** Based on network slicing, depends on provider

## Private deployment

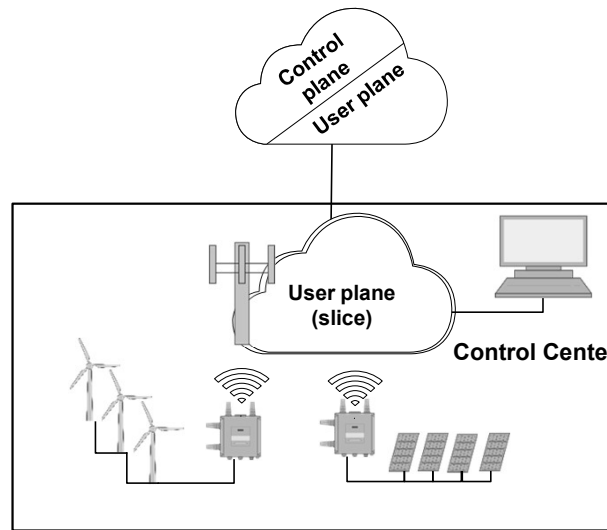
- Flexibility:** Unlimited
- Privacy:** Optimal
- Latency:** Optimal
- Network:** This scenario is possible with access to private spectrum

Public

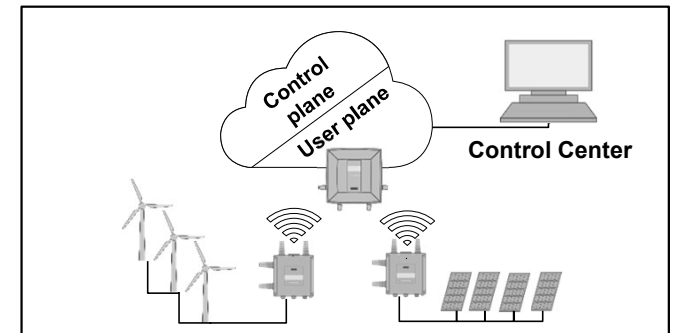
Private



Use public mobile operator frequency



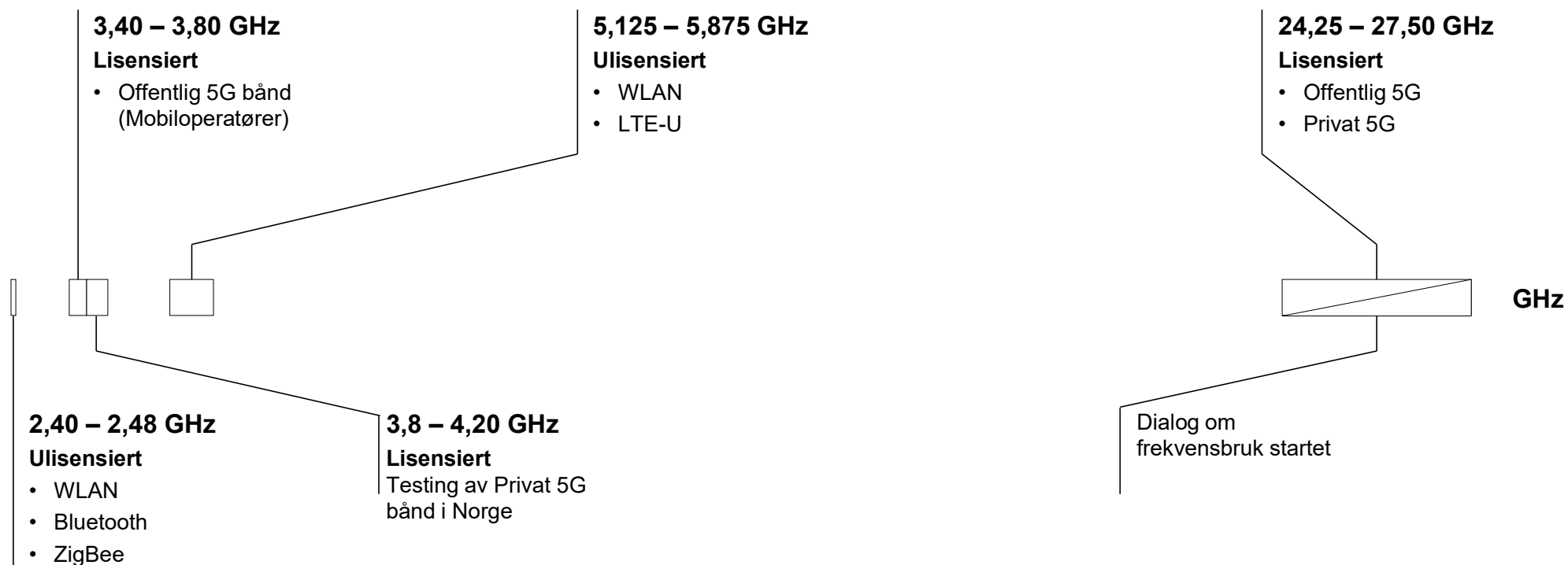
Use public mobile operator frequency



Use privately owned frequencies

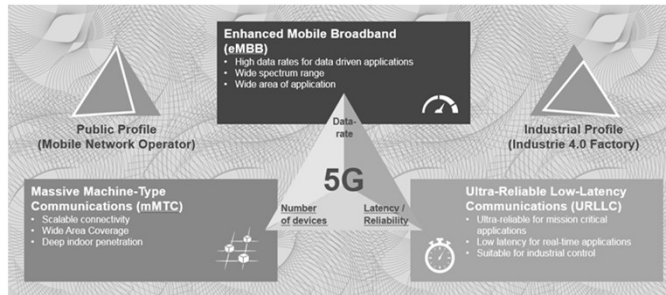
# Industrial 5G

# Private frekvenser er nødvendig. Nå har vi endelig fått muligheten til å søke.

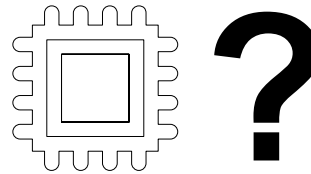


# What needs to be done until we can say 5G is fit for industry?

## Release 16



## Hardware-Availability



## Local / Industrial Frequency



## + Support industrial protocols

- PROFINET
- OPC UA
- Engineering

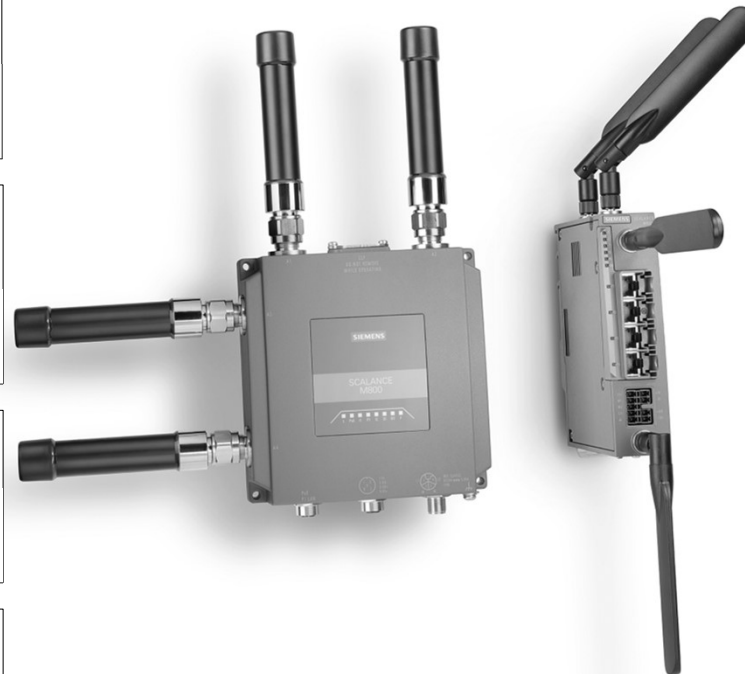
## SCALANCE MUM85x-1 Highlights

Very high bandwidth for remote access, e.g., for importing large files (firmware updates) remotely or for video transmission

Connectivity via 4G/3G if 5G is not available (seamless fallback and high data rates with 4G)

Rugged hardware for optimal use in industrial applications

Easy VPN remote access with the SINEMA Remote Connect management platform



Connection to public and private\* 5G networks

The same form factor of the wireless devices makes it possible to choose flexibly between communication technologies (WLAN/ 5G) when installing them in machines (e.g., at OEMs)

DI/DO and Sleep Mode for Optimal support of mobile, battery-powered objects (AGVs, ...)



# Siemens Private 5G Infrastructure based on Release 15 Test setup in the Siemens Automotive Center

## Radio Unit

An active radio device connected to the distributed unit, responsible for converting the digital radio signal into an analog

## Distributed Unit

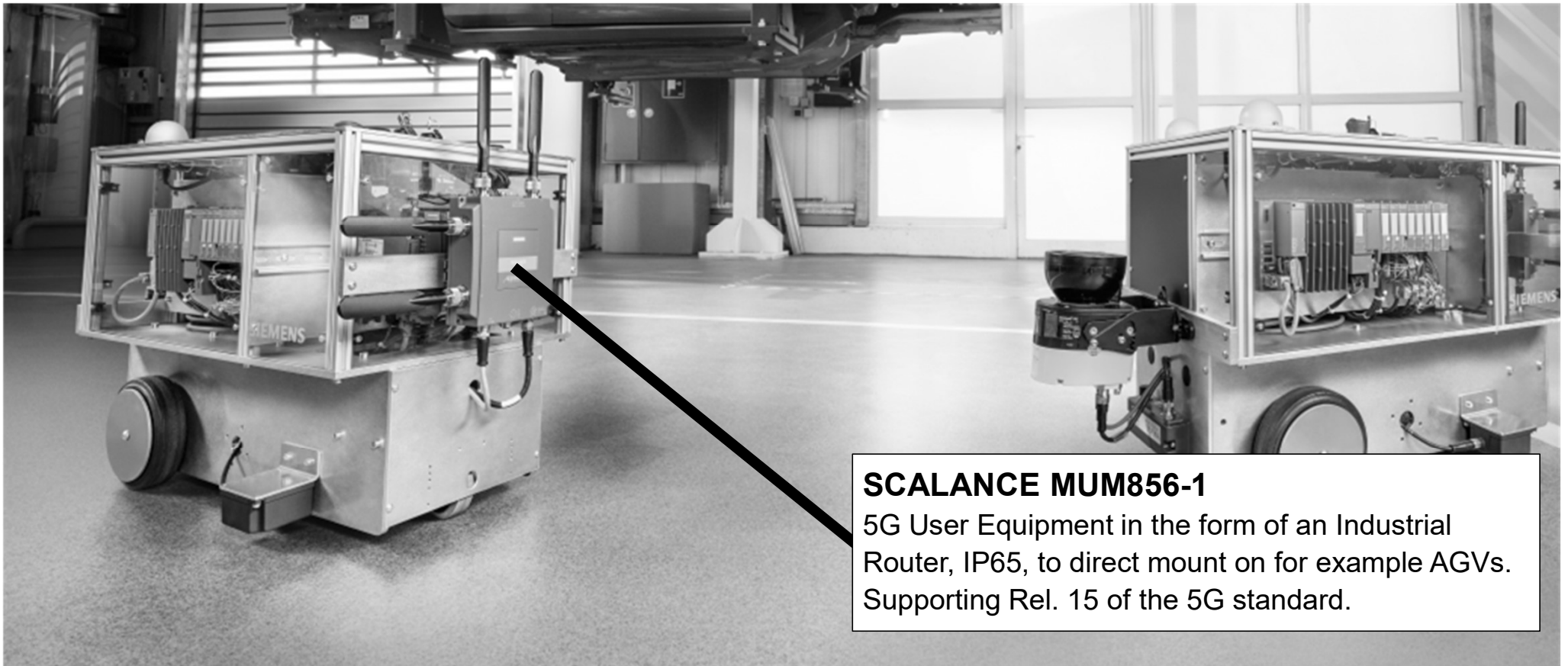
Dedicated hardware component responsible for translating the digital radio signal which is send and received to radio units.

## 5G Core & Central Unit (Software)

5G Core and the Central Unit as software. The Core manages the complete network, the CU controls the radio equipment.



## Siemens Private 5G Infrastructure based on Release 15 SCALANCE MUM856-1 direct mounted on a SIMOVE AGV



### **SCALANCE MUM856-1**

5G User Equipment in the form of an Industrial Router, IP65, to direct mount on for example AGVs. Supporting Rel. 15 of the 5G standard.

## 5G Use Cases

### Transmission of Layer 2 packets via a Layer 3 network with 5G

#### Task

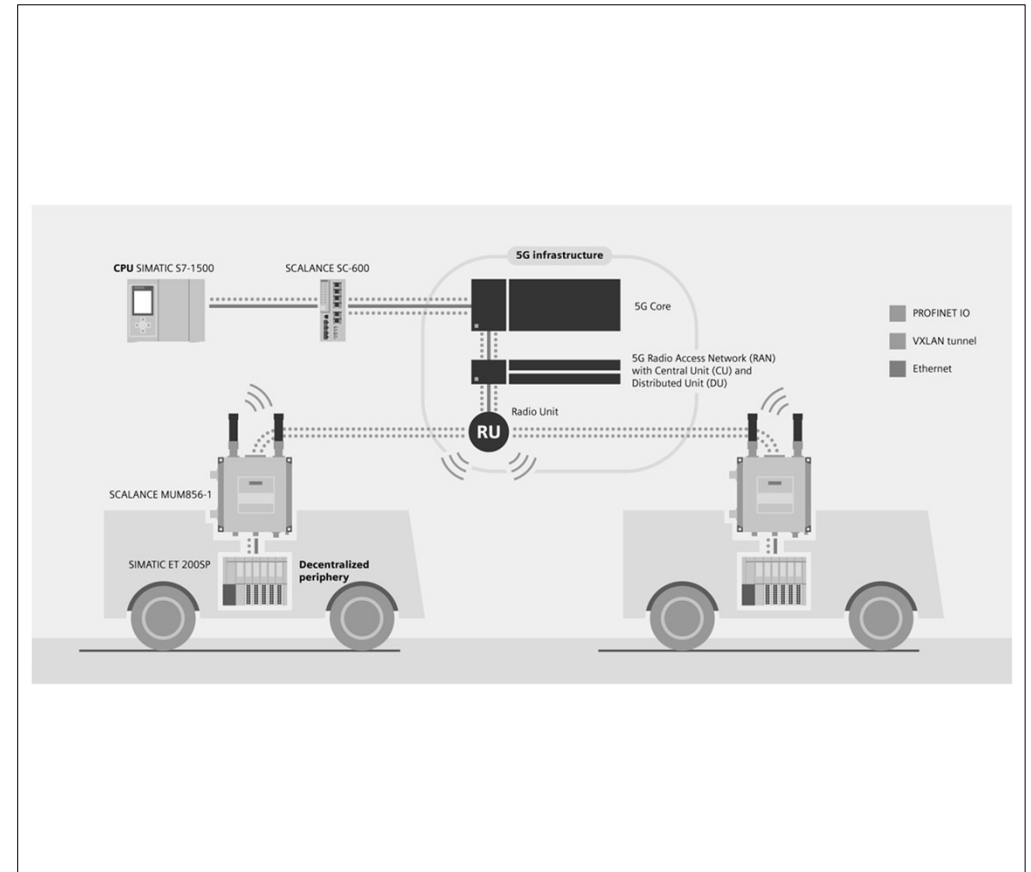
- Ensure real-time wireless communication with PROFINET IO over 5G networks for mobile participants moving across networks or between different subnets.

#### Solution

- With the use of VXLAN virtualization technology, PROFINET IO can already be used today in 5G networks (Rel. 15). This enables, for example, the real-time transmission of control commands from a central controller to many decentralized mobile participants. The Siemens routers use VXLAN technology to encapsulate Layer 2 packets and transmit them over Layer 3 networks.

#### Benefits

- By using a central CPU to which several decentralized participants are connected, the costs for hardware, engineering and maintenance can be optimized.
- Weight and space savings for mobile participants, as the CPU no longer has to be mounted on the participant itself.



## 5G spectrum fees for local use in Germany Example: Siemens Factory Karlsruhe (South)

Formula to calculate the fee:

$$1000 + B \cdot t \cdot 5 (6a_1 + a_2)$$

The fee comprises the following elements:

- A base amount of **1.000 €**
- Planned bandwidth (**B**): 100 MHz
- Planned term (**t**): 10 years
- Surface area covered in square kilometers
  - (a1 Land and transport infrastructure): 0,141 km<sup>2</sup>
  - (a2 Other types of land): 0 km<sup>2</sup>



$$1.000 \text{ €} + 100 \text{ Mhz} \cdot 10 \text{ Year} \cdot 5 \text{ €} (6 \cdot 0,141 \text{ km}^2 + 0) = \underline{5.230 \text{ € for 10 years}}$$

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